



Job Details

Client

Category: Interior Wall

Project

Reference Number

Date

Specifications

Substrate: Ozwall

Premium: YES Trade: DIY:

New or Repaint: New

Interior/Exterior: Interior

Surface Preparation:

The Ozwall surfaces must be clean, dry and free of contaminants. Remove dirt or mortar splashed with a wire brush or scraper. Thoroughly remove all cutting dust from the panel surface by compressed air or vacuum. Trim back any protruding panel.

Repair and make true any surface misalignments in accordance with Astec A-Spec (Ozwall Panel Repairs).

1 st coat: Astec Auslock Primer

Application: Brush/Roll

Spread Rate m2/litre: 6-8

Reducer/Wash-up: Water

Recoat Time Hours: 1.5-3.0

Application notes: *Read product technical data sheet.*

Auslock Primer seals and binds the surface and provides a low suction, hydrostatic water pressure resistant key coat for the following Astec system. Apply one full wet coat so as to ensure 100% cover of the entire panel including all cut edges and widow surrounds. Any cuts made in the panel after sealing must be *re-sealed* with Auslock Primer. Note: Any topcoat and or repair materials that are applied over powdery and unsealed surfaces will have poor adhesion.

The use of Auslock Primer is paramount as a tie coat that will create massive inter-coat bond strength for the following Astec Block filler and Astec Ultimate Series Low Sheen both used to level the surface imperfections and finish the panel.

2 nd coat: Astec Block Filler Fine

Application: Spray/brush

Spread Rate m2/litre: 0.8-1.56

Reducer/Wash-up: Water

Recoat Time Hours: 1-2

Application notes: *Read product technical data sheet.*

Apply with airless spray using a 518 or 521 tip in uniform vertical strips ensuring a wet edge is maintained at all times. The application must take place in an uninterrupted manner across the entire area as losing the wet edge will result in overlap lines in the surface.

Allow the product to dry 1 to 2 hours and then sand smooth with hand or electric sanders. Block Filler Fine will cover medium surface imperfections and provide a surface that is ready to paint with Astec Ultimate Series interior wall finishes.

3 rd coat: Astec Ultimate Series Acrylic Primer Undercoat

Application: Brush/Roller

Spread Rate m2/litre: 6-8

Reducer/Wash-up: Water

Recoat Time Hours: 2

Application notes: *Read product technical data sheet.*

Remove all sanding residue with compressed air, dusters and vacuum. Ensure sanding residue is completely removed for correct coating adhesion. Apply one coat Ultimate Series Acrylic Primer Undercoat straight from the drum by brush, roller or spray.

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4 th coat: Astec Ultimate Series Low Sheen or Matt

Application: Brush/Roller	Spread Rate m2/litre: 6-8
Reducer/Wash-up: Water	Recoat Time Hours: 2

Application notes: *Read product technical data sheet.*

Apply one coat Ultimate Series Low Sheen or Matt straight from the drum by brush, roller or spray.

5 th coat: Astec Ultimate Series Low Sheen or Matt

Application: Brush/Roller	Spread Rate m2/litre: 6-8
Reducer/Wash-up: Water	Recoat Time Hours: 2

Application notes: *Read product technical data sheet.*

Apply one coat Ultimate Series Low Sheen or Matt straight from the drum by brush, roller or spray.

Note: For wet areas such as Bathrooms.

1. Use Astec Bathroom Tuff Low Sheen or Semi Gloss as the final wall and ceiling finish.
2. Wet areas must be waterproofed in accordance with Australian Standards, refer to Astec A-Spec, (Ozwall wet areas).